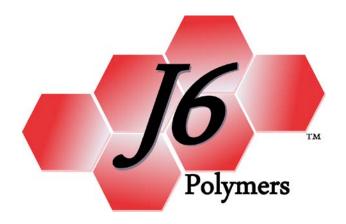
## J6 Polymers LLC



### **Product Bulletin**

#### JFOAM™ A-204

## **Product Description**

JFoam<sup>™</sup> A-204 is used in radome fabrication, antenna filling, structural panels, and aircraft control sections. A-204 is not to be used where cross section is greater than three inches. A-204 has a small uniform cell structure and a low viscosity at pour point.

#### Typical Chemical Properties

#### Viscosity

	<u>70°F</u>	<u>80°F</u>	<u>90°F</u>	<u>100°F</u>	<u>110°F</u>	<u>120°F</u>
R Component, cps	186,000	98,000	56,000	32,000	10,750	9,900
T Component, cps	138	100	75	59	48	42

#### Mixing Ratio (% by weight)

R Component Water Blown Polyol 51
T Component TDI Prepolymer 49

#### Typical Physical Properties

Molded Density, pcf	6.0
Compressive Strength, psi	150
Shear Strength, psi	130
Tensile Strength, psi	190
K-Factor, BTU in/hr. ft <sup>2</sup> °F	
Stress at 2% Strain, psi	110
Modulus of Rigidity, psi	2,000
Modulus of Elasticity, psi	5,600
Dielectric Constant @ 9,375 MHz	1.12
Outgassing Data	
% Total mass Loss (TML)	2.00
% Collected Volatile Condensable Materials (CVCM)	0.90
Maximum operating temperature, °F	250

### Processing Parameters

Blend T component into R component. Mix for about two minutes. Pour at decrease of viscosity and perception of exothermic heat. When foaming action has ceased, postcure immediately. Average cure is about two hours at 200°F. Cool part to 110-130°F before stripping from mold.

#### **Storage**

Avoid moisture contamination during storage, handling, and processing. Store the polyol and isocyanate components from 65°F to 85°F. Do not expose isocyanate component to lower temperatures as freezing may occur.

#### **Shelf Life**

The shelf life is 12 months if stored in original unopened containers.

# Health and Safety Information

Safety Data Sheets are available which provide information concerning the health and safety precautions that must be observed when handling this product. Before working with this product, you must read and become familiar with the available information on the risks involved, proper use, and handing.

All polyurethane foam burns in varying degrees, which in turn liberates toxic gases; the foam should be evaluated in its final form for compliance to existing standards in your industry. Nothing contained herein grants or extends a license, express or implied, in connection with patents, issued or pending, of the manufacturer or others. The information contained herein is based on the manufacturer's own study and the works of others. The manufacturer makes no warranties, expressed or implied, as to the accuracy, completeness, or adequacy of the information contained herein. The manufacturer shall not be liable (regardless of fault) to the vendee's employees, or anyone for any direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy or furnishing of such information.

J6 Polymers LLC

601 Derby Line Rd Genoa, IL 60135 USA Tel: (815) 517-1173 Fax: (815) 517-0781 customerservice@j6polymers.com www.J6polymers.com

